## **CLAIMS**

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- 1. An adhesive, transdermal formulation containing a suspension of diclofenac sodium in polyoxyl hydrogenated castor oil, a cationic copolymer of a C<sub>1</sub>-C<sub>4</sub> alkyl ester of methacrylic acid with an ester of methacrylic acid with a C<sub>1</sub>-C<sub>4</sub> alcohol containing a secondary or tertiary amino group, one or more crosslinking agents for said copolymer, an adhesive system and, optionally, other excipients.
- 2. A formulation according to claim 1 wherein the crosslinking agents are chosen from polycarboxylic acids and long-chain acids.
  - 3. A formulation according to claim 2 wherein the crosslinking agents are chosen from adipic acid, lauric acid, succinic acid.
  - 4. A formulation according to any one of the previous claims, containing also acidifying/buffering agents, preservatives, flexibilizers.
- 15 5. A formulation according to claim 4 containing glycerin as a flexibilizer.
  - 6. A formulation according to claim 4 containing citric acid as an acidifier.
  - 7. A formulation according to any one of the previous claims, containing between 5 and 50% in weight of polyoxyl hydrogenated castor oil.
- 20 8. A formulation according to any one of the previous claims containing between 10 and 30% of polyoxyl hydrogenated castor oil.
  - 9. A formulation according to any one of the previous claims, wherein the cationic copolymer is a copolymer based on dimethylamino ethylmethacrylate and neutral esters of methacrylic acid.
- 25 10. A formulation according to any one of the previous claims wherein the adhesive system is constituted by a copolymer of methacrylic acid with a C<sub>1</sub>-C<sub>4</sub> ester of acrylic acid.
  - 11. A transdermal patch constituted by a tissue on which a formulation

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according to claims 1-10 is spread and by a protective layer.

- 12. A transdermal patch according to claim 11 wherein the tissue is 100% non-woven polyester and the protective layer is silicon paper.
- 13. A transdermal patch according to claim 11 or 12, containing 1 mg of diclofenac sodium per cm<sup>2</sup> of patch.